

HOLY HOUR OF REPARATION



*The Holy Eucharist:
Source & Summit
of the Christian Life*

HOPE AND HEALING FOR THE WORLD

“Reparation is a work destined to save society.”

His Holiness Pope Pius IX

In the Roman Catholic tradition, an Act of Reparation is a prayer, devotion or sacrifice with the intent to repair the "sins of others", e.g. For the repair of the sin of blasphemy, the sufferings of Jesus Christ or as Acts of Reparation to the Virgin Mary. These prayers do not usually involve a petition for a living or deceased beneficiary, but aim to repair sins.

In his encyclical *Miserentissimus Redemptor* Pope Pius XI defined reparation as follows:

The creature's love should be given in return for the love of the Creator, another thing follows from this at once, namely that to the same uncreated Love, if so be it has been neglected by forgetfulness or violated by offense, some sort of compensation must be rendered for the injury, and this debt is commonly called by the name of Reparation [2]

St. John Paul II referred to reparation as the "unceasing effort to stand beside the endless crosses on which the Son of God continues to be crucified".

Our Lord was comforted by an Angel in the Garden of Gethsemane. Surely, when the sins of the world were being put onto His sacred flesh, including yours and mine, Christ was filled with love and pity for us. There is a need today for more people to come to our Lord in the garden as angels of consolation, to console Him in the work of our redemption.

When Jesus saw the sins of the world and the reparation that must be made to His Heavenly Father, He began to fear and to be sad and sorrowful. "Kneeling down, He prayed: 'Father, if Thou wilt, remove this chalice from Me; But not My Will, Thine be done: There appeared an Angel from Heaven to strengthen Him; and being in agony, He prayed the longer, and His sweat became as drops of blood trickling to the ground.'" [Luke 22:41, 44]

Our Lord does desire us to truly use our body as His shield, our courage in His defense, and our blood to "give Him life". He wants our tears of compassion and our voices rising in praise and thanksgiving to His goodness in Reparation for those who curse and blaspheme Him. Being God, our Savior does not "need" anything. It is true that He accomplished the work of our salvation on the Cross, but He chose to leave something wanting in His sufferings when He could have accomplished it alone:

"Now I rejoice in my sufferings for you, and I fill up in my physical body—for the sake of His body, the church—what is lacking in the sufferings of Christ." Col 1:24

He does not need us to add to His merits, but He wills to make use of us that He may increase ours. It is the duty of every Christian to make REPARATION because our Lord has willed it so.

YES – we are engaged in Spiritual Warfare and we ARE the Soldiers of Christ. The weapons He gave us are LOVE, FORGIVENESS, PRAYER AND REPARATION. He taught us how to use them, not by mere instruction, but by example. Jesus lived what He teaches. He tells us "DO NOT BE AFRAID" because He already won the war – but in the meantime, the battles with evil rage on, and as long as they do, WE MUST FIGHT to save our world and as many souls as we can, to keep Satan from hurling them by the droves into hell.

WE ARE BEING CALLED BY GOD TO GATHER, PRAY AND OFFER SACRIFICE IN A "SPIRIT OF REPARATION" TO REPAIR THE DAMAGE THAT OUR INTENSIFIED SIN HAS CAUSED.

Pope St John Paul II

We are now standing in the face of the greatest historical confrontation humanity has ever experienced. I do not think the wide circle of the American Society, or the wide circle of the Christian Community realizes this fully. We are now facing the final confrontation between the Church and the anti-church, between the Gospel and the anti-gospel, between Christ and the antichrist. This confrontation lies within the plans of Divine Providence. It is, therefore, in God's Plan, and it must be a trial which the Church must take up, and face courageously. We must prepare ourselves to suffer great trials before long, such as will demand of us a disposition to give up even life, and a total dedication to Christ and for Christ. With your and my prayers, it is possible to mitigate the coming tribulation, but it is no longer possible to avert it, because only thus can the Church be effectually renewed. How many times has the renewal of the Church sprung from the shedding of blood? This time, too, it will not be otherwise. We must be strong and prepared and trust in Christ and in his Holy Mother and be very, very assiduous in praying the holy rosary.

Let us take the time to kneel before Jesus present in the Eucharist, in order to make Reparation by our faith and love for the acts of carelessness and neglect, and even the insults which our Savior must endure in many parts of the world. Let us deepen through adoration our personal and communal contemplation, drawing upon aids to prayer inspired by the word of God and the experience of so many mystics, old and new. Adoration makes Reparation for the great faults and crimes of the world. – Pope St. John Paul II

“WHAT WILL SAVE THE WORLD?”— “My answer is prayer. What we need is for every Parish to come before Jesus in the Blessed Sacrament in Holy Hours of prayer.” The time you spend with Jesus in the Blessed Sacrament . . . will help bring about an everlasting peace on earth.” Our hours of adoration will be special hours of Reparation for sins, and intercession for the needs of the whole world, exposing the sin-sick and suffering humanity to the healing, sustaining and transforming rays of Jesus, radiating from the Eucharist. — St. Mother Teresa of Calcutta

St. Gemma Galgani's life was given to Christ as a “gift of Reparation” for her sins and the sins of the world. She spent every Thursday night in a Holy Hour of Reparation to our Lord.

True, Our Lord hears our prayers anywhere, for He has made the promise, “Ask, and you shall receive”, but He has revealed to His servants that those who visit Him in the Blessed Sacrament will obtain a more abundant measure of grace. – St. Alphonsus Ligouri

Jesus speaking to St. Faustina – ‘I desire that (Eucharistic) Adoration take place for the intention of imploring Mercy for the world.’

St. Maximillian Kolbe – “God dwells in our midst in the Blessed Sacrament of the altar.” Offering our Reparation prayers where He dwells and where we are loved the most on earth is a most effective thing.

“The Saviour then insists that since blasphemy is universal and public, Reparation for this crime must likewise be public, and it must be extended to all the cities.” (The Golden Arrow, 131)

–Revelation to Sr. Mary of St Peter on December 7, 1843

The Sacred Heart of Jesus said to St. Margaret Mary: “Make Reparation for the ingratitude of men. Spend an hour in prayer to appease Divine justice, to implore mercy for sinners, to honor Me, to console Me for My bitter suffering when abandoned by My apostles when they did not WATCH ONE HOUR WITH ME.”

“That the necessity of Expiation and Reparation is especially urgent today must be evident to everyone who considers the present plight of the world, ‘seated in wickedness’ [John 5:9] The Sacred Heart “promised to St. Margaret Mary the He would award abundantly with His graces those who should render this honor to His Heart.”

HOLY HOUR OF REPARATION

ROSARY AND DEVOTIONS

EUCCHARISTIC ADORATION AND BENEDICTION

EXPOSITION

After the Eucharist is placed on the altar, we sing:

O SALUTARIS

O Salutaris Hostia
Quae caeli pandis ostium:
Bella premunt hostilia,
Da robur, fer auxilium.

Uni trinoque Domino
Sit sempiterna gloria,
Qui vitam sine termino
Nobis donet in patria. Amen

Opening Prayer (Leader)

Scripture Reading - (Leader) Rev 12: 1-6

A great sign appeared in heaven: a woman clothed with the sun, with the moon under her feet and a crown of twelve stars on her head. She was pregnant and cried out in pain as she was about to give birth. Then another sign appeared in heaven: an enormous red dragon with seven heads and ten horns and seven crowns on its heads. Its tail swept a third of the stars out of the sky and flung them to the earth. The dragon stood in front of the woman who was about to give birth, so that it might devour her child the moment he was born. She gave birth to a son, a male child, who "will rule all the nations with an iron scepter." And her child was snatched up to God and to his throne. The woman fled into the wilderness to a place prepared for her by God, where she might be taken care of for twelve hundred and sixty days. Amen.

Leader: God has set His Mother, Mary, as the One to crush the head of evil, and so, we pray the Rosary and St. Gertrude's Prayer in Reparation for the sins of the world, our nation and all world leaders while asking for peace and mercy. Mother of God, spread the effect of grace of Thy Flame of Love over all of humanity, now and at the hour of our death. Amen.

Rosary begins on following page.

ROSARY (Sorrowful Mysteries)

1. Make the Sign of the Cross and say the "Apostles' Creed":

I believe in God, the Father almighty, creator of heaven and earth and in Jesus Christ, His only Son, our Lord, who was conceived by the Holy Spirit, born of the Virgin Mary, suffered under Pontius Pilate, was crucified, died and was buried. He descended into hell. On the third day, he rose again from the dead. He ascended into heaven and is seated at the right hand of God, the Father Almighty. From there He shall come to judge the living and the dead. I believe in the Holy Spirit, the holy Catholic Church, the communion of saints, the forgiveness of sins, the resurrection of the body and life everlasting. Amen.

2. Say the "Our Father."

3. Say three "Hail Mary's."

4. Say the "Glory be to the Father."

5. Announce the First Mystery; then say the "Our Father."

- I. The Agony of Jesus in the Garden
- II. The Scourging at the Pillar
- III. Jesus is Crowned with Thorns

- IV. Jesus Carried the Cross
- V. The Crucifixion of our Lord

6. Say ten "Hail Mary's," while meditating on the Mystery.

7. Say the "Glory be to the Father." Then say the Fatima prayer: "Oh my Jesus, forgive us our sins, save us from the fires of hell. Lead all souls to heaven especially those in most need of thy mercy."

8. Announce the Second Mystery; then say the "Our Father." Repeat 6 and 7 and continue with the Third, Fourth, and Fifth Mysteries in the same manner.

After the Fifth Decade of the Rosary, conclude by saying the Hail Holy Queen:

HAIL, HOLY QUEEN, Mother of Mercy, our life, our sweetness and our hope! To thee do we cry, poor banished children of Eve; to thee do we send up our sighs, mourning and weeping in this valley of tears. Turn then, most gracious advocate, thine eyes of mercy toward us, and after this our exile, show unto us the blessed fruit of thy womb, Jesus. O clement, O loving, O sweet Virgin Mary!

V. Pray for us, O Holy Mother of God. **R.** That we may be made worthy of the promises of Christ.

Let us pray. O GOD, whose only begotten Son, by His life, death, and resurrection, has purchased for us the rewards of eternal life, grant, we beseech Thee, that by meditating upon these mysteries in the Most Holy Rosary of the Blessed Virgin Mary, we may imitate what they contain and obtain what they promise, through the same Christ Our Lord. Amen.

Leader (3x): Most Sacred Heart of Jesus

All: Have mercy on us.

Leader: Immaculate Heart of Mary

All: Pray for us.

ALL: By thy Holy and Immaculate Conception, O Mary, deliver us from evil.

ST. GERTRUDE'S PRAYER

(All) Eternal Father, we offer Thee the most Precious Blood of Your Divine Son, Jesus, in union with the Masses said throughout the world today, for the Holy Souls in Purgatory, for sinners everywhere, for sinners in the Universal Church and those in my own home and within my family. Amen.

CHAPLET OF DIVINE MERCY

Leader - As one of our greatest and most powerful prayers of Reparation, as given by our Lord, Jesus Christ to St. Faustina, let us pray the Chaplet of Divine Mercy for our Church, Holy Father, Bishops, Priests, Deacons, Religious, nation, for all sinners and the conversion of sinners, and for all poor lost souls.

1. The Sign of the Cross—In the name of the Father, and of the Son, and of the Holy Spirit. Amen.

2. Opening Prayers:

All: You expired, Jesus, but the source of life gushed forth for souls, and the ocean of mercy opened up for the whole world. O Fount of Life, unfathomable Divine Mercy, envelop the whole world and empty yourself out upon us.

All: O blood and water, which gushed forth from the Heart of Jesus as a fount of mercy for us, I trust in You. (3 times)

3. **All:** Our Father...

4. **All:** Hail Mary...

5. **All:** The Apostles' Creed:

I believe in God, the Father almighty, creator of heaven and earth and in Jesus Christ, His only Son, our Lord, who was conceived by the Holy Spirit, born of the Virgin Mary, suffered under Pontius Pilate, was crucified, died and was buried. He descended into hell. On the third day, he rose again from the dead. He ascended into heaven and is seated at the right hand of God, the Father Almighty. From thence He shall come to judge the living and the dead. I believe in the Holy Spirit, the holy Catholic Church, the communion of saints, the forgiveness of sins, the resurrection of the body and life everlasting. Amen.

6. **We offer this first decade in reparation for the wounds in our Lord's Right Hand:**

On the "Our Father" bead, say:

V. Eternal Father, I offer You the Body and Blood, Soul and Divinity of Your dearly beloved Son, Our Lord Jesus Christ

R. In atonement for our sins and those of the whole world.

On the "Hail Mary" beads of each decade say:

V. For the sake of His sorrowful Passion,

R. Have mercy on us and on the whole world.

7. **We offer this second decade in reparation for the wounds in our Lord's Left Hand:**

On the "Our Father" bead, say:

V. Eternal Father, I offer You the Body and Blood, Soul and Divinity of Your dearly beloved Son, Our Lord Jesus Christ

R. In atonement for our sins and those of the whole world.

On the "Hail Mary" beads of each decade say:

V. For the sake of His sorrowful Passion,

R. Have mercy on us and on the whole world.

8. **We offer this third decade in reparation for the wounds in our Lord's Precious Feet:**

On the "Our Father" bead, say:

V. Eternal Father, I offer You the Body and Blood, Soul and Divinity of Your dearly beloved Son, Our Lord Jesus Christ

R. In atonement for our sins and those of the whole world.

On the "Hail Mary" beads of each decade say:

V. For the sake of His sorrowful Passion,

R. Have mercy on us and on the whole world.

9. **We offer this fourth decade in reparation for the wounds in our Lord's Head, caused by the crowning of thorns, and for His terrible scourging:**

On the "Our Father" bead, say:

V. Eternal Father, I offer You the Body and Blood, Soul and Divinity of Your dearly beloved Son, Our Lord Jesus Christ

R. In atonement for our sins and those of the whole world.

On the "Hail Mary" beads of each decade say:

V. For the sake of His sorrowful Passion,

R. Have mercy on us and on the whole world.

10. **We offer this fifth decade in reparation for the wounds in our Lord's Side, which gushed forth blood and water as a fount of mercy for the whole world:**

On the "Our Father" bead, say:

V. Eternal Father, I offer You the Body and Blood, Soul and Divinity of Your dearly beloved Son, Our Lord Jesus Christ

R. In atonement for our sins and those of the whole world.

On the "Hail Mary" beads of each decade say:

V. For the sake of His sorrowful Passion,

R. Have mercy on us and on the whole world.

11. After the 5 decades say:

(3x) **Holy God, Holy Mighty One, Holy Immortal One, have mercy on us and on the whole world.**

(3x) **Jesus, I trust in You!**

12. Closing Prayer:

Eternal God, in whom mercy is endless, and the treasury of compassion inexhaustible, look kindly upon us and increase Your mercy in us, that in difficult moments, we might not despair, nor become despondent, but with great confidence, submit ourselves to Your Holy Will, which is Love and Mercy itself. Amen.

PRECIOUS BLOOD REPARATION PRAYER TO MULTIPLY THE DIVINE MERCY

"All who adore My Precious Blood console My Father Who loves His Son the most. As you adore My Blood, the pains of My Sacred Heart lessen. The Sorrowful Heart of My Mother will also be consoled. Children, adore My Precious Blood always and offer it to My Father for mercy. Hear this prayer. Pray it always in reparation for the sins of the whole world. Pray it three times each time you pray it. I assure you that the Divine Mercy will multiply."

Eternal Father, I offer to You all the wounds of Your dearly beloved Son, Jesus Christ; the pains and agony of His Sacred Heart and His Most Precious Blood, which gushed out from all his wounds, for the reparation of my sins and those of the whole world. Amen. (3 times)

Optional Weekly Message (Leader) or Silent Meditation (All)

LITTLE CHAPLET OF THE HOLY FACE

(Leader) For the triumph of the Church and the downfall of all her enemies, honoring our Lord's wounds and His five senses – touch, hearing, sight, smell, and taste

1) Make the sign of the Cross and pray:

V. O God, come to my assistance

R. *O Lord make haste to help me. Glory Be to the Father...*

2) On the first single bead, pray:

Honoring our Lord's sense of Touch:

V. My Jesus, mercy.

R. *Glory be to the Father...*

3) On the first set of six beads, pray:

V. Arise, O Lord, and let Thy enemies be scattered.

R. *And let them that hate Thee, flee from before Thy Face.*

4) On the second single bead, pray:

Honoring our Lord's sense of Hearing:

V. My Jesus, mercy.

R. *Glory be to the Father...*

5) On the second set of six beads, pray:

V. Arise, O Lord, and let Thy enemies be scattered.

R. *And let them that hate Thee, flee from before Thy Face.*

6) On the third single bead, pray:

Honoring our Lord's sense of Sight:

V. My Jesus, mercy.

R. *Glory be to the Father...*

7) On the third set of six beads, pray:

V. Arise, O Lord, and let Thy enemies be scattered.

R. *And let them that hate Thee, flee from before Thy Face.*

8) On the fourth single bead, pray:

Honoring our Lord's sense of Smell:

V. My Jesus, mercy.

R. *Glory be to the Father...*

9) On the fourth set of six beads, pray:

V. Arise, O Lord, and let Thy enemies be scattered.

R. *And let them that hate Thee, flee from before Thy Face.*

10) On the fifth single bead, pray:

Honoring our Lord's sense of Taste:

V. My Jesus, mercy

R. *Glory be to the Father...*

11) On the fifth set of six beads, pray:

V. Arise, O Lord, and let Thy enemies be scattered.

R. *And let them that hate Thee, flee from before Thy Face.*

12) On the sixth single bead, pray:

V. My Jesus, mercy

R. *Glory be to the Father...*

13) On the last three beads, pray:

V. Arise, O Lord, and let Thy enemies be scattered.

R. *And let them that hate Thee, flee from before Thy Face.*

14) The Chaplet is concluded by praying on the Cross:

V. O God, our Protector, look on us.

R. *And look on the Face of Thy Christ.*



INVOCATIONS to the Holy Face:

Eternal Father, I offer You the Cross of our Lord Jesus Christ and all the other instruments of His Holy Passion, that You may put division in the camp of Your enemies, for as Your Beloved Son has said, "A kingdom divided against itself shall fall."

1. May God arise and let His enemies be scattered, and let all those who hate Him flee before His Face!

2. May the thrice Holy Name of God overthrow all their plans!

3. May the Holy Name of the Living God split them up by disagreements!

4. May the terrible Name of the God of Eternity stamp out all their godlessness!

5. Lord, I do not desire the death of the sinner, but I want him to be converted and to live. "Father, forgive them for they know not what they do."

GOLDEN ARROW PRAYER

In Tours, France during the 1840's a young Carmelite nun, Sr. Marie of St. Peter, received a series of revelations from Our Lord about a powerful devotion He wished to be established worldwide – the Devotion to his Holy Face. The express purpose of this devotion was to make reparation for the blasphemies and outrages of 'Revolutionary men' (the Communists), as well as for the blasphemies of atheists and freethinkers and others, plus, for blasphemy and the profanation of Sundays by Christians.

LEADER: After receiving the Golden Arrow prayer, Sister Mary of St. Peter was given a vision in which she saw the Sacred Heart of Jesus delightfully wounded by this "Golden Arrow," as torrents of graces streamed from it for the conversion of sinners.

THE GOLDEN ARROW (ALL)

May the most holy, most sacred, most adorable, most incomprehensible and ineffable Name of God be forever praised, blessed, adored, loved and glorified, in Heaven, on earth, and in the hells, by all the creatures of God, and by the Sacred Heart of Our Lord Jesus Christ, in the Most Holy Sacrament of the Altar. Amen.

PRAYER TO ST. JOSEPH (ALL)

To you, O blessed Joseph, we come in our trials, and having asked the help of your most holy spouse, we confidently ask your patronage also. Through that charity which bound you to the Immaculate Virgin Mother of God, and through the paternal love with which you embraced the Child Jesus, we humbly beg you to regard the inheritance which Jesus has purchased by His blood, and with your power and strength, to aid us in our necessities. Most watchful guardian of the Holy Family, defend the chosen children of Jesus Christ. O most loving father, Joseph, ward off from us every contagion of error and corrupting influence. O most mighty protector, graciously assist us from Heaven in our struggle with the power of darkness, and just as you once rescued the Child Jesus from mortal danger, so now protect God's Holy Church from the snares of the enemy and from all adversity. Shield each one of us by your constant protection, so that, supported by your example and help, we may be able to live a virtuous life, to die a holy death, and to obtain eternal happiness in Heaven. Amen.

PRAYER OF REPARATION FOR OFFENSES MADE AGAINST THE SACRED HEART OF JESUS AND THE IMMACULATE HEART OF MARY (ALL)

O merciful Jesus, my King and my God, I worship you.
O Blessed Mother, Mary Immaculate, I cherish you.
For those who offer you insult, I offer you praise.
For those who offer you mocking, I offer you honor.
For those who offer you disbelief, I offer you trust.
For those who offer you hate, I offer you Love.
For those who offer you cursing, I offer you blessing.
For those who offer you ridicule, I offer you loving gazes.
For those who offer you blasphemy, I offer you Adoration.
For those who offer you rebellion, I offer you Obedience.
For those who offer you indifference, I offer you devotion.
For those who offer you obstinate pride, I offer you a contrite heart.
For those who offer you scorn, I offer you fidelity.

Kind Jesus, have mercy, Ever Virgin Mary, pray for us. Forgive us, Lord, for they know not what they are doing. Soften the hearts of those who offend you, that they may come to know you and love you as you deserve. Make my heart more fervent so that I may pray without ceasing for the conversion and salvation of souls. Amen.

PRAYER TO OUR LADY OF VICTORY (ALL)

O Victorious Lady, thou who has ever such powerful influences with Thy Divine Son, in conquering the hardest of hearts, intercede for those for whom we pray, that their hearts being softened by the rays of Divine Grace, they may return to the unity of the true Faith, through Christ, our Lord. Amen.

Leader: Our Lady of Victory

ALL: Pray for us.

PLENARY INDULGENCE

(Leader) In order to gain the Plenary Indulgence promised to those who devoutly assist at the Holy Hour and under the usual condition, we pray for the intentions, needs, protection, and faithfulness to Christ, and continued growth in holiness for our Holy Father, Pope Francis, as we pray:

Our Father..., Hail Mary..., Glory Be...

GENERAL INTERCESSIONS

Leader: We pray that our men and women may hear the call to serve in your Son's Kingdom as priests, deacons, religious and consecrated persons, we pray to the Lord.

R. Lord, hear our prayer.

Leader: We pray for purity of heart for our nation and for our youth, that all of its people's hearts may be touched by Your Spirit and find true happiness in seeking and doing your will. We pray to the Lord.

R. Lord, hear our prayer.

Leader: We pray for generational healing of our family tree, that the Holy Spirit may heal all our hurts and remove from our hearts anything that is preventing us from giving ourselves lovingly to Jesus and to one another. We pray to the Lord.

R. Lord, hear our prayer.

Leader: We pray in reparation for offenses against the sanctity of human life, the sanctity of marriage, and the sanctity of the family. We pray to the Lord.

R. Lord, hear our prayer.

Leader: We pray for the renewal of Catholic identity within the schools and parishes of our diocese and throughout America. We pray to the Lord.

R. Lord, hear our prayer.

Leader: For the protection, healing, and sanctification of our Bishop, priests, deacons, and seminarians in our diocese. We pray to the Lord.

R. Lord, hear our prayer.

Leader: For peace in the world and for all our personal intentions. We pray to the Lord.

R. Lord, hear our prayer.

Leader: *A Prayer to Our Lady of Guadalupe*

BENEDICTION

After meditation/reflection the celebrant goes to the altar, genuflects, and kneels. We sing:

TANTUM ERGO

Tantum ergo Sacramentum	Genitori, Genitoque
Veneremur cernui	Laus et jubilatio,
Et antiquum documentum	Salus, honor, virtus quoque
Novo cedat ritui	Sit et benedictio
Praestet fides supplementum	Procedenti ab utroque
Sensuum defectui.	Compar sit laudatio. Amen.

Priest/Deacon: You have given them Bread from heaven.

ALL: Having all sweetness within it.

Priest/Deacon: Lord Jesus Christ, you gave us the Eucharist as the memorial of your suffering and death. May our worship of this sacrament of your body and blood, help us to experience the salvation won for us and the peace of the kingdom, where you live with the Father and the Holy Spirit, one God, forever and ever. **ALL:** Amen.

The celebrant will bless all present with the Eucharist. After the blessing, the celebrant will kneel and together we pray the Divine Praises.

THE DIVINE PRAISES

Blessed be God.	Blessed be the great Mother of God, Mary most Holy.
Blessed be his holy name.	Blessed be her holy and Immaculate Conception
Blessed be Jesus Christ, true God and true man.	Blessed be her glorious Assumption.
Blessed be the name of Jesus.	Blessed be the name of Mary, virgin and Mother.
Blessed be his most Sacred Heart.	Blessed be St. Joseph, her most chaste spouse.
Blessed be his most Precious Blood.	Blessed be God in his angels and in his saints.
Blessed be Jesus in the most holy sacrament of the altar.	Amen.
Blessed be the Holy Spirit, the Paraclete.	

REPOSITION

While Our Lord, in the Most Blessed Sacrament, is removed from the monstrance, we pray:

(All) May the Sacred Heart of Jesus, in the Most Blessed Sacrament of the altar, be praised, adored, and loved with grateful affection, at every moment, in all tabernacles of the world, even to the end of time. Amen.

While the Blessed Sacrament is replaced in the tabernacle:

ALL STAND & SING:

HOLY GOD WE PRAISE THY NAME

Holy God, we praise Thy Name;	Infinite Thy vast domain,
Lord of all, we bow before Thee!	Everlasting is Thy reign.
All on earth Thy scepter claim,	Infinite Thy vast domain,
All in heaven above adore Thee;	Everlasting is Thy reign.

Appendix:

THE LITTLE CHAPLET OF THE HOLY FACE

The little chaplet of the Holy Face has for its object the honoring of the five senses of our Lord Jesus Christ, and of entreating God for the triumph of His church. This chaplet is composed of thirty-nine beads, six of which are large, and thirty-three small, and a medal of the Holy Face. It is well to recite it every day, in order to obtain from God, by means of the Face of His well-beloved Son, the triumph of our Mother the Catholic Church, and the downfall of her enemies. The thirty-three small beads represent the thirty-three years of the mortal life of our Lord. The first thirty recall to mind the thirty years of his private life, and are divided into five sixes with the intention of honoring the five senses of the touch, of the healing, of the sight, of the smell, and of the taste of Jesus, which have their seat principally in His Holy Face, and of rendering homage to all the sufferings which our Lord endured in His Face through each one of these senses. Each of these senses is preceded by a large bead in honor of the sense which it is intended to honor and is followed by a Gloria Patri. The three small beads recall to mind the public life of the Saviour and have for their object the honoring of all the wounds of His adorable Face, the large beads which precedes them has the same object in view. The "Glory be to the Father" is repeated seven times, in order to honor the seven words of Jesus upon the Cross, and the seven sorrows of the Immaculate Virgin.

The Medal and the Holy Face: Sister Pierina, a holy nun who died in 1945, in many visions was urged by the Blessed Mother and Jesus Himself to spread the devotion to the Holy Face, in reparation for the many insults Jesus suffered in His Passion, such as to be slapped, spit upon and kissed by Judas, as well as now being dishonored in many ways in the Blessed Sacrament by neglect, sacrileges, and profanations. She was given a medal which on one side bore a replica of the Holy Shroud and the inscription: "Illumina, Domine, vultum tuum super nos" (Ps. 66-1) "May, O Lord, the light of Thy countenance shine upon us." On the reverse side was a radiant host with the words: "Mane nobiscum, Domine" - "Stay with us, O Lord." After great difficulties, Sister Pierina obtained permission to have the medal cast. Even the expenses for the casting were miraculously met when she found on her desk an envelope with the exact amount of the bill - 11,200 lire.

The Evil Spirit showed his chagrin and rage at the medals by flinging them down and burning the pictures of the Sacred Face and beating Sister Pierina savagely.

In 1940, when the Second World War had the world in a turmoil, Italy saw a wide distribution of this medal. Relatives and friends saw that their soldiers, sailors, and aviators were provided with the replica of the Holy Face since the medal was already famous for its miracles and countless spiritual and temporal favors. In Our Blessed Mother's own word, the medal is a weapon for defense, a shield for courage, a token of love and mercy which her Divine Son wished to give the world in these troubled days of lust and hatred for God and His Church. Devilish snares have been set to rob the hearts of men of their faith while evil spreads the world over. Genuine apostles are few. A divine remedy to all these evils will be the adorable Face of her Son, Jesus.

Whoever wears this medal and, if possible pays a weekly visit to the Blessed Sacrament on Tuesday in a spirit of reparation for the outrages received by the Holy Face of Our Blessed Savior during His Passion and those bestowed on Him every day in the Sacrament of His divine love, will be granted the gift of a strong Faith and the grace to fly to its defense conquering if need be all interior and exterior difficulties. Moreover, they are promised a happy death with special assistance of Christ Himself.

Our Blessed Lord also requested that a special feast be instituted to honor His Holy Face on Shrove Tuesday.

(The information above is sourced to http://preciousblooditnl.com/the_prayers/the_sacred_images)